

# INSTALLATION INSTRUCTIONS

# PERFORMANCE RINGS FOR SAMSON PIPES

A-145



**REMEMBER TO CLEAN  
PIPES BEFORE STARTING  
MOTOR!!**

## TOOLS REQUIRED:

- Drill
- 1/4" drill bit
- 5/32" Allen wrench

## PARTS LIST:

Qty.	Description
2	Performance Rings
2	1/4"x20 buttonhead bolt installed into Performance Rings.

## WARNING PLEASE READ BEFORE INSTALLATION!

- Read all instructions thoroughly and confirm that all listed components are available for installation.
- Installation of this product requires drilling a hole into the pipe. If you have never drilled through chrome pipes, please see a qualified mechanic.
- Note: Baffles fit snug into pipe to prevent rattling or dislodging. This may require to smooth or buff out the ends of the baffle.

## INSTALLATION PROCEDURE:

- Drill a 1/4" inch hole into the rear section of the pipe at least 2 inches from the end of the pipe, keeping in mind that the hole should not be seen when pipes are on the bike.
- Make sure that the nut welded on the baffle is at the rear section of the pipe.
- Remove 1/4"x20 buttonhead bolt from the baffle and proceed to slide baffle into rear of the pipe (a thin coat of oil inside the pipe will ease the installation). Make sure the nut welded on the baffle lines up with the hole in the pipe. When baffle is in and lined up with the hole, secure baffle with 1/4"x20 buttonhead bolt, a threadlocker compound.

## ALTERNATE INSTALLATION METHOD:

### No holes will be drilled into pipes

- Reverse direction of 1/4"x20 button head bolts on both baffles (opposite direction of bolt as shipped), so that bolts are threaded into the nut (use threadlocker compound) welded on the inner wall of the baffle. The head of the bolt will be on the inside of the baffle.
- Slide the baffle into the end of the pipe with the bolt end being the last end in, and the bolt facing the pavement or the rear tire.
- With the baffle 1" to 2" inside the end of the pipe, reach inside the pipe with an Allen wrench and tighten the bolt against the inner wall of the pipe, **Just dimple the wall of the pipe. Too far = cracked chrome.**

